

OS METALTEK SRL Via E. Ferrari 2/P8 Santena (To)																	
CERTIFICATO DI QUALIFICA DEL SALDATORE - Welder's qualification test certificate UNI EN 9606-1 /9606-2																	
UNI EN ISO	N.	PROCEDIMENTO DI SALDATURA Welding process	TIPO DI PRODOTTO Pipe or plate	TIPO DI SALDATURA Tipe of Weld	Material mm Thickness	GRUPPO DI METALLI	DIAM. ESTERNO TUBO outside dia.	Pipe	POSIZIONE DI SALDATURA Welding Position	MULTIPASSATA / PASSATA SINGOLA Multi-layer/ Singol layer	WELDER STAMP	ENTE	DATA DI EMISSIONE Issue Date	VALID UNTIL	ENTE- RINNOVO	VALID UNTIL	
9606-1	01201IT-S-14-1227-01	111-111	PLATE and BRANCH	BW ss nb- ss mb	3,0 - 11,08	1,1-1,2 -1,4	48,3 -> 500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE) HL45	SL - ML	OS	TUV	11/02/2014	21/12/2016		21/12/2022	
9606-1	DTC-WPC-A00001-16	135 and 138	PLATE and TUBE	BW ss nd - FW ml	15	1,1-1,2 -1,4	75->500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE) HL45	SL - ML	OS	DEKRA	04/01/2016	21/12/2018		22/12/2022	
9606-1	DTC-WPC-A00416-16	111-111	PLATE and TUBE	BW ss nd - BW ss mb	2,1 - 11,08	1,1-1,2 -1,4	25,0 >500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE) HL45	SL - ML	OS	DEKRA	04/04/2016	10/03/2019	BUREAU VERITAS QS-ITA-19-01938- rev. 0	11/03/2019	10/03/2022
9606-1	DTC-WPC-A00789-15	141-111	PLATE and TUBE	BW ss nd - BW ss mb	2,1 - 11,08	1,1-1,2 -1,4	25,0 >500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE) HL45	SL - ML	OS	DEKRA	04/05/2015	28/04/2017	DEKRA	14/06/2017	06/06/2020
9606-1	DTC-WPC-A00417-16	141-142-143-145	PLATE and TUBE	BW ss nb mb- nb- gb	3,0 - 11,08	8,1(8-9,2-9,3-10)	25,0 >500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE - BRANCH) HL45	SL - ML	OS	DEKRA	04/04/2016	10/03/2019	BUREAU VERITAS QS-ITA-19-01939- rev. 0	11/03/2019	10/03/2022
9606-1	DTC-WPC-A00678-17	141-142-143-145	PIPE and PIPE/PLATE	LAP-JOINT FW sl	3,0 to 12,7	FM4	25,0 >500		PH-PA-PB-PC-PE-PF	SL	OS	DEKRA	05/06/2017	31/05/2020		31/05/2022	
9606-1	DTC-WPC-A00679-17	111	PIPE and PIPE/PLATE	LAP-JOINT FW sl	3,0 to 12,7	FM3	25,0 >500		PH-PA-PB-PC-PE-PF	SL	OS	DEKRA	05/06/2017	31/05/2020		31/05/2022	
9606-1	DTC-WPC-A00934-17	141-111	PLATE and TUBE	BW ss nd - BW ss mb	3,0 - 11,08	1,1-1,2-1,4	25,0 >500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE - BRANCH) HL45	SL - ML	OS	DEKRA	14/06/2017	06/06/2020		06/06/2022	
9606-2	DTC-WPC-A01996-17	141	PLATE and TUBE	BW ss nb mb bs FW sl	1,5-6	21-22-23	25,0 >500		PH-PA-PB-PC-PE-PF	SL	OS	DEKRA	18/12/2017	21/11/2019		21/11/2021	
9606-1	QS-ITA-19-01938- rev.0	111	PLATE and TUBE	BW-FW-BC	2to4/ 3to7,8	1 to 11	48,30 -> 25		H-L045	SL - ML	OS	BUREAU VERITAS	11/03/2019	10/03/2022		10/03/2022	
9606-1	QS-ITA-19-01939- rev.0	141-142-143-145	PLATE and TUBE	BW-FW-BC	5,4- 3 to 11,8	1 to 11 (8 without FM)	48,30 -> 25		H-L045	SL - ML	OS	BUREAU VERITAS	11/03/2019	10/03/2022		10/03/2022	
9606-1	QS-ITA-03454- rev.0	135-138	PLATE and TUBE	BW ss nb mb bs FW sl	3- ALL	1,1-11	75,0 >500		PA-PB-PC-PD-PE-PF-PH (LAM) PH (TUBE - BRANCH) HL45	SL - ML	OS	BUREAU VERITAS	11/01/2019	10/01/2022			
9606-1	SAL-5990-2023	131	PLATE and TUBE	BW ss mb - ss mb bs	3 to 6	FM1-FM2 1 to 11	>75		PA	SL - ML	OS	TUV	12/12/2023	21/11/2026			
9606-1	SAL-0129-2022	141-142-143-145	PLATE and TUBE	FW LAP-JOINT	>3	FM1-FM2	48,3->25		PH-PA-PB-PC-PD-PE-PF	SL	OS	TUV	12/01/2022	19/10/2024			
9606-1	SAL-0130-2022	111	PLATE and TUBE	FW LAP-JOINT	>3	FM1-FM2	48,3->25		PH-PA-PB-PC-PD-PE-PF	SL	OS	TUV	12/01/2022	19/10/2024			
9606-1	SAL-1187-2024	141-142-143-145	PLATE and TUBE	BW ss nb, ss mb, bs, ss gb	3 to 10	FM1-FM2	48,3->25		H-L045-PA-PC-PE-PF	-	OS	TUV	23/02/2024	31/01/2027			
9606-1	SAL-1191-2024	135	PLATE and TUBE	BW ss nb, ss mb, bs, ss gb	3 to 10	FM1-FM2	48,3->25		H-L045-PA-PC-PE-PF	-	OS	TUV	23/02/2024	31/01/2027			
9606-1	SAL-1187-2024 rev.1	141-142-143-145	PLATE and TUBE	BW ss nb, ss mb, bs, ss gb	3 to 10	FM1-FM2	48,3->25		H-L045-PA-PC-PE-PF	-	OS	TUV	18/07/2024	31/01/2027			
9606-1	SAL-1189-2024 rev.1	141-142-143-145/111	PLATE and TUBE	BW ss nb, ss mb, bs, ss gb/ss mb,bs,ss gb	5	FM1-FM2	48,3->25		H-L045-PA-PC-PE-PF	-	OS	TUV	18/07/2024	31/01/2027			
9606-1	SAL-1191-2024 rev.1	141-142-143-145/135-138	PLATE and TUBE	BW ss nb, ss mb, bs, ss gb/ss mb,bs,ss gb	5	FM1-FM2	48,3->25		H-L045-PA-PC-PE-PF	-	OS	TUV	18/07/2024	31/01/2027			
9606-1	SAL-7091-2024	141-142-143-145	PLATE and TUBE	BW ss nb,ss mb, bs, ss gb	16,0 (>3)	FM1-FM2 1 to 11	>57		H-L045 - PA-PC,PE,PF	SL	OS	TUV	15/11/2024	04/11/2027			
9606-1	SAL-6223-2025	141-142-143-145	PLATE and TUBE	FW LAP-JOINT	>3	1 to 11 but only 1 for 142	>25		PH-PA-PB-PC-PD-PE-PF	SL	OS	TUV	07/11/2025	22/10/2028			
9606-1	SAL-6224-2025	111	PLATE and TUBE	FW LAP-JOINT	>3	1 to 11	>25		PH-PA-PB-PC-PD-PE-PF	SL	OS	TUV	07/11/2025	22/10/2028			
9606-1	SAL-6730-2025	141-142-143-145	PLATE and TUBE	BW/FW ss mb, bs, ss gb	>3	FM5	17,14 to 34,28		H-L045-PA-PC-PE-PF/ PA-PB	SL - ML	OS	TUV	03/12/2025	13/11/2028			
9606-1	SAL-6732-2025	141-142-143-145	PLATE and TUBE	TUBE to TUBESHEET	40->3	FM5	19,05 to 38,1		PH-PA-PB-PC-PD-PE-PF	SL	OS	TUV	03/12/2025	13/11/2028			

O DI PROVA - Welding procedure qualification (WPQR) test certificate UNI EN 15614-1

UNI EN ISO	N.	PROCEDIMENTO DI SALDATURA Welding process	TIPO DI PRODOTTO Pipe or plate	TIPO DI SALDATURA Tipe of Weld	Material mm Thickness	GRUPPO DI METALLI	DIAM. ESTERNO TUBO outside dia.	Pipe	POSIZIONE DI SALDATURA Welding Position	MULTIPASSATA / PASSATA SINGOLA Multi-layer/ Singol layer	WELDER STAMP	ENTE	DATA DI EMISSIONE Issue Date	VALID UNTIL	ENTE- RINNOVO	VALID UNTIL
15614-1	DTC-WPC-A01599-17	141-111	PIPE and PIPE/PLATE	LAP-JOINT FW, T/P	TUBO 1,5-6mm LAM. 9-34mm	11,1	>24,15 to 500			ML	OS	DEKRA	07/12/2017	-		
15614-1	QP-ITA-19-00051 rev.0	138 PARTLY MECHANIZED	PLATE and TUBE	BS ss nb mb FW sl	>20mm	1,1 - P275NH	150 to>500			ML	OS	BUREAU VERITAS	11/01/2019	-		
15614-8	PROSAL 2770-2023	111 MAN.	TUBE to TUBE PLATE	TUBE to TUBE PLATE	>60,3 ->10	1,1-1,2-1,4	60,3		PH	SL	OS	BUREAU VERITAS	07/06/2023	-		
15614-1	PROSAL-1190-2024	135 PARTLY MECHANIZED	PLATE and TUBE	BW ss nb - ss mb	3 to 10	1,1-1,2	48,3		H-L045	SL-ML	OS	tuv	23/02/2024	-		
15614-1	PROSAL-1188-2024	111 MAN.	PLATE and TUBE	BW ss nb - ss mb/bs	3 to 10	1,1-1,2	48,3		H-L045	SL-ML	OS	TUV	23/02/2024	-		
15614-1	PROSAL-1186-2024 rev.1	141	PLATE and TUBE	BW ss nb- ss nb/bs mb/ bs	3 to 10	1,1-1,2	48,3		H-L045	SL-ML	OS	TUV	23/02/2024	-		
15614-1	PROSAL-1188-2024 rev.1	141-111	PLATE and TUBE	BW ss nb - ss mb/bs	3 to 10	1,1-1,2	48,3		H-L045	SL-ML	OS	TUV	23/02/2024	-		
15614-1	PROSAL-1190-2024 rev.1	141-138	PLATE and TUBE	BW ss nb - ss mb	3 to 10	1,1-1,2	48,3		H-L045	SL-ML	OS	TUV	23/02/2024	-		
15614-1	PROSAL-7090-2024	141	PLATE and TUBE	BW ss nb, ss mb, bs	8 to 32	1,1-1,2	>57		H-L045	SL-ML	OS	TUV	15/11/2024	-		
15614-7	PROSAL-5989-2023	131 PARTLY MECHANIZED	OVERLAY		>2	1,2	20		PA-PC	ML	OS	TUV	12/12/2023	-		
15614-8	PROSAL-6731-2025	141 MANUAL	TUBE to TUBE SHEET	TUBE to TUBE SHEET	40->35/0,82 to 3,30	W19 12 3L	>19,05		PH	SL	OS	TUV	03/12/2025	-		

QUALIFICHE CND in accordo EN ISO 9712									
UNI EN ISO	N.	METODO	SETTORE	DIRETTIVA	LIVELLO	TECNICO	DATA DI NASCITA	ENTE	ISSUE DATE
9712	15/BD/FA/1747C	PT (Penetrant Testing)	P/5		2	ORLANDO SIMONE	27/11/1977	BUREAU VERITAS	24/11/2015
9712	DTC-CND-A00416-18	VT (Visual Test)	P/5	ART 3.1.3 DIR.2014/68 UE	2	ORLANDO SIMONE	27/11/1977	DEKRA	23/04/2018
9712	IND-18-01417-C	UT (Ultrasonic Testing)	P/5		2	ORLANDO SIMONE	27/11/1977	BUREAU VERITAS	27/06/2018
9712	PND_0376/R/PT	PT (Penetrant Testing)	B		2	ORLANDO SIMONE	27/11/1977	TUV	29/01/2021
9712	PND_0376/R/UT	UT (Ultrasonic Testing)	B		2	ORLANDO SIMONE	27/11/1977	TUV	01/06/2023
9712	PND_0376/R/VT	VT (Visual Test)	B		2	ORLANDO SIMONE	27/11/1977	TUV	01/06/2023

CERTIFICATI ASME									
ASME	N.	POSITION QUALIFIED	PROCEDIMENTO DI SALDATURA	TIPO DI SALDATURA	DI PRODOTTO Pipe or	Material mm Thickness	DIAM. ESTERNO dia.	Pipe outside	ENTE
SAC333 Gr.6	002	2G	GTAW-GMAW	MANUAL+SEMI AUTOMATIC	PIPE	9,53	508 ->73		TUV
SAC333 Gr.6	005	2F	GMAW	SEMI AUTOMATIC	PIPE	5,09-5,2	508 ->73		TUV
SAC333 Gr.6	001	6G	GTAW-GMAW	MANUAL+SEMI AUTOMATIC	PIPE	9,53	508 ->73		TUV

QUALIFICHE SICUREZZA RIF. D.Lgs 81.2008									
RIF.	N.	TIPO QUALIFICA	LIMITE	DIRETTIVA	LIVELLO	TECNICO	DATA DI NASCITA	ENTE	ISSUE DATE
DM 64 10/03/98	1017/001	ADDETTO ANTINCENDIO	RISCHIO BASSO			ORLANDO SIMONE	27/11/1977	NET SRL	
DPR303/56	PRATICA 33	PREVENZIONE INCENDIO	RISCHIO MEDIO	81/2008	-	ORLANDO SIMONE	27/11/1977	REGIONE PIEMONTE	07/09/2019
21.12.11		RISP	RISCHIO ALTO	81/2008 - 37 COMMA 2	ALTO	ORLANDO SIMONE	27/11/1977	CONFARTIGIANATO	02/05/2019
ART77 4h		LAVORI IN QUOTA	3° CATEGORIA	81/2008	-	ORLANDO SIMONE	27/11/1977	STUDIO DURANDO	28/05/2019
ART37 -66		SPAZI CONFINATI	RISCHIO ALTO	81/2008 DPR177/2011	-	ORLANDO SIMONE	27/11/1977	STUDIO DURANDO	30/11/2015
ART 73		ABILITAZIONE CARRELLI SEMOVENTI	CONDUCENTE A BORDO	81/2008 ART 73	-	ORLANDO SIMONE	27/11/1977	NEOGAMMA	05/11/2019
DM 388/2003		PRIMO SOCCORSO	BLS	81/2008	-	ORLANDO SIMONE	27/11/1977	NET SRL	22/11/2011
ART77		LAVORI IN QUOTA	3° CATEGORIA	81/2008	-	ORLANDO SIMONE	27/11/1977	OPNASP	04/02/2025
ART37		PRIMO SOCCORSO	GRUPPO 1	81/08	-	ORLANDO SIMONE	27/11/1977	API FORMAZIONE	23/01/2023
21.12.11	AGGIORNAMENTO	RISP	RISCHIO ALTO	81/08	-	ORLANDO SIMONE	27/11/1977	AL.F.E.S.	30/05/2024
ART. 37-66-119-121	PR. 55856	SPAZI CONFINATI	RISCHIO ALTO	81.08	-	ORLANDO SIMONE	27/11/1977	ANIF	06/09/2022